

5/07

W/O SPLIT

DART AEROSPACE LTD	Work Order:	22286A
Description: Pedal Lock Cover	Part Number:	D3370-3
Dwg: D3370 Rev. A page 3	Qty:	50 17
Page 1 of 1		

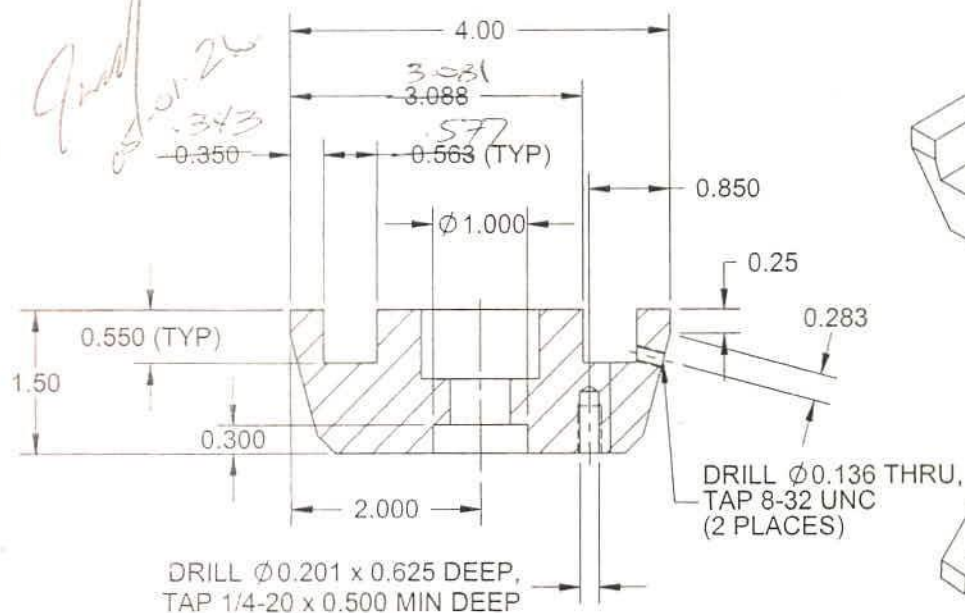
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	FA	05.01.25	50
2	MV	Cut blank: 1.500" x 2.500" x 4.120" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) 12367 (M6061T6B1.500x02.500) M10474 M16351 Identify for D3370-3 Batch: M10470	me	05/01/25	17
3	MV	Machine D3370-3 as per Folio FA482 and Dwg D3370 Identify as D3370-3	me	05/01/26	17
4	QC2	Inspect parts as they come off the CNC machine	me	05/01/26	17
5	QC8	Second check	EC	05.01.26	17
6	MV	Deburr	me	05/01/26	17
7	QC5	Inspect work to Step 6	EC	05/01/26	17
8	FP	Chemical Conversion Coat as per QSI 005 4.1	m	05/04/20	17
9	QC3	Inspect Chemical Conversion Coat	MM	05/04/20	17
10	ST	Identify and Stock	CL	05/05/16	17
11	AC	Cost / part 9.99	AP	05/05/17	17
12	DC	Close W/O 12.43 Inspect Level 21	FA	05.05.24	17

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	

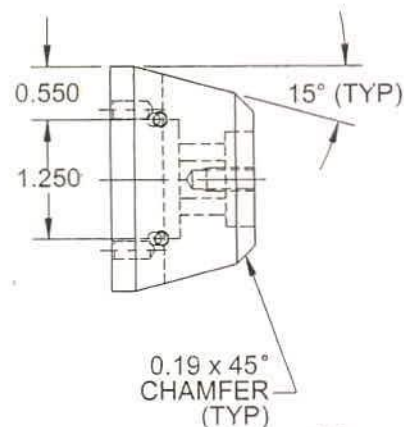
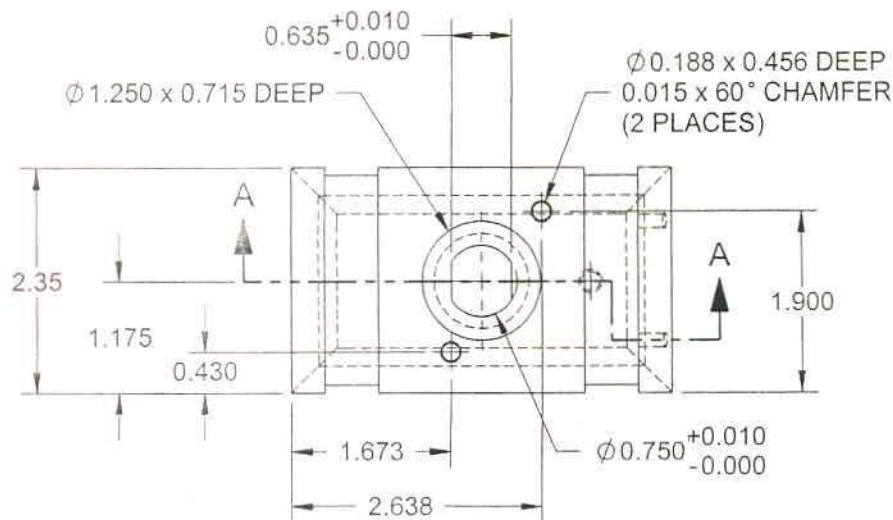
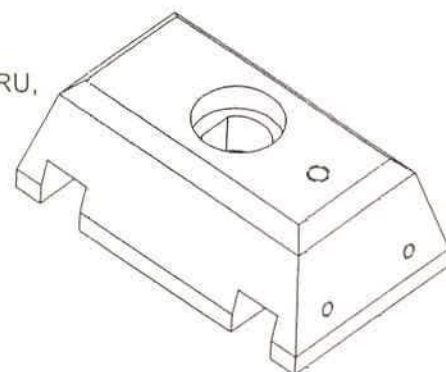
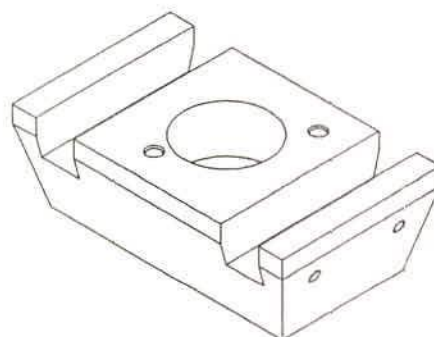
96	FP	Powder coat Fire Red 4.3.5.10 per QSI 005 4.3	MM	05/07/29
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PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 3 OF 4
DATE 04.12.15	TITLE PEDAL LOCK	SCALE 1:2	



SECTION A-A



D3370-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
- 2) FINISH: POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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REVISION
WORK ORDER
NO. 22286

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 25, 2005
03:20 pm

Work Order No : 0022286
Project Name : D3370-3
Project For : WK507
Work Order Type : Main
Main WO Number :
House Part Number : D3370-3
Description : Pedal Lock Cover
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 01-25-05
Est Finish Date : 02-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD		Work Order:
Description: Pedal Lock Cover		Part Number: D3370-3
Inspection Dwg: D3370 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST



First Article



Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.00	± 0.030	3.999	✓		Vern	
3.081	± 0.010	3.078	✓		Vern	
0.577	± 0.010	0.579	✓		Vern	
.343	± 0.010	0.340	✓		Vern	
Ø1.000	± 0.005	Ø1.000	✓		Vern	
0.25	± 0.030	0.230	✓		Vern	
0.283	± 0.010	0.283	✓		Vern	
2.000	± 0.010	2.001	✓		Vern	
0.300	± 0.010	0.300	✓		Vern	
0.550	± 0.010	0.549	✓		Vern	
1.50	± 0.030	1.499	✓		Vern	
Ø1.250	± 0.005	Ø1.251	✓		Vern	
0.635	± 0.010	0.637	✓		Vern	
Ø0.750	± 0.010	Ø0.758	✓		Vern	
1.673	± 0.010	1.671	✓		Vern	
0.430	± 0.010	0.429	✓		Vern	
2.638	± 0.010	2.638	✓		Vern	
2.35	± 0.010	2.350	✓		Vern	
0.715	± 0.010	0.713	✓		Vern	
15°	$\pm 0.1°$	15°	✓		Protractor	
0.19X45°	± 0.030	0.19X45°	✓		Vern	
0.550	± 0.010	0.550	✓		Vern	
1.250	± 0.005	1.250	✓		Vern	

Measured by: gmk	Audited by: Ed	Prototype Approval:
Date: 05/01/26	Date: 05/01/26	Date: N/A
Rev: A	Date:	Change: New Issue
	Revised by: KJ/JLM	Approved: